SAFETY DATA SHEET
EPO-TEK OG603

1. Identification

Product identifier
Product name EPO-TEK OG603
Product number OG603

Recommended use of the chemical and restrictions on use
Application Adhesive.

Details of the supplier of the safety data sheet
Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com

Emergency telephone number
Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture
Physical hazards Not Classified
Health hazards Eye Irrit. 2A - H319 Skin Sens. 1 - H317 STOT SE 3 - H335
Environmental hazards Aquatic Chronic 2 - H411

Label elements
Pictogram

Signal word Warning

Hazard statements
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352 If on skin: Wash with plenty of water.
P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P501 Dispose of contents/container in accordance with national regulations.
EPO-TEK OG603

Contains
Specialty Acrylate Blend

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Specialty Acrylate Blend</th>
<th>60-100%</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS number: Proprietary</td>
<td></td>
</tr>
</tbody>
</table>

Classification
Skin Irrit. 2 - H315
Eye Irrit. 2 - H319
Skin Sens. 1 - H317
STOT SE 3 - H335
Aquatic Chronic 2 - H411

The Full Text for all Hazard Statements are Displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation  Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.
Ingestion   Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if any discomfort continues.
Skin Contact Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.
Eye contact  Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

Inhalation  May cause respiratory irritation.
Ingestion   May cause discomfort if swallowed.
Skin contact May cause sensitisation by skin contact. May cause skin irritation.
Eye contact  Causes serious eye irritation.

Indication of immediate medical attention and special treatment needed

Notes for the doctor  Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media  Dry chemicals. Foam. Carbon dioxide (CO2).

Special hazards arising from the substance or mixture

Specific hazards  Vapors are heavier than air and may spread near ground and travel a considerable distance to a source of ignition and flash back.
Hazardous combustion products  Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO2).
Advice for firefighters
EPO-TEK OG603

Protective actions during firefighting
Avoid breathing fire gases or vapors. Use water to keep fire exposed containers cool and disperse vapors.

Special protective equipment for firefighters
Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions
Wear protective clothing as described in Section 8 of this safety data sheet.

Methods and material for containment and cleaning up
Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses.

Reference to other sections
For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions
Avoid spilling. Avoid contact with skin and eyes.

Advice on general occupational hygiene
Do not eat, drink or smoke when using this product. Wash promptly if skin becomes contaminated. Wash after use and before eating, smoking and using the toilet. Wash contaminated clothing before reuse. Use appropriate skin cream to prevent drying of skin.

Conditions for safe storage, including any incompatibilities

Storage precautions
Store at room temperature. Keep container tightly sealed when not in use.

Storage class
Chemical storage.

Specific end use(s)
The identified uses for this product are detailed in Section 1.2.

8. Exposure Controls/personal protection

Ingredient comments
No exposure limits known for ingredient(s).

Exposure controls

Protection equipment

Appropriate engineering controls
Provide adequate general and local exhaust ventilation.

Eye/face protection
Wear tight-fitting, chemical splash goggles or face shield.

Hand protection
It is recommended that chemical-resistant, impervious gloves are worn.

Other skin and body protection
Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures
Provide eyewash station. Do not smoke in work area. Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.
EPO-TEK OG603

9. Physical and Chemical Properties

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Color</td>
<td>Clear.</td>
</tr>
<tr>
<td>Odor</td>
<td>Slight.</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 93°C</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>&lt;BuAc</td>
</tr>
<tr>
<td>Other information</td>
<td>None.</td>
</tr>
</tbody>
</table>

10. Stability and reactivity

Reactivity
The following materials may react with the product: Acids. Alkalis.

Stability
Stable at normal ambient temperatures and when used as recommended.

Possibility of hazardous reactions
Will not polymerize.

Conditions to avoid
Avoid excessive heat for prolonged periods of time. Avoid heat, flames and other sources of ignition. Avoid contact with acids and alkalis.

Materials to avoid
Strong acids. Strong alkalis.

Hazardous decomposition products
Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO2).

11. Toxicological information

Information on toxicological effects

Inhalation
May cause respiratory irritation.

Ingestion
May cause discomfort if swallowed.

Skin Contact
May cause sensitisation by skin contact. May cause skin irritation.

Eye contact
Causes serious eye irritation.

12. Ecological Information

Ecotoxicity
Toxic to aquatic life with long lasting effects.

Toxicity

Acute toxicity - fish
Not available.

Persistence and degradability

Persistence and degradability
No data available.

Bioaccumulative potential

Bio-Accumulative Potential
No data available on bioaccumulation.
EPO-TEK OG603

Mobility in soil

Mobility
No data available.

Other adverse effects
Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods
Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

UN Number

UN No. (DOT) 3082
UN No. (IMDG) 3082
UN No. (ICAO) 3082

UN proper shipping name

Proper shipping name (DOT) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Specialty Acrylate Blend)
Proper shipping name (IMDG) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Specialty Acrylate Blend)
Proper shipping name (ICAO) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Specialty Acrylate Blend)

Transport hazard class(es)

IMDG Class 9
ICAO class/division 9

Transport labels

Packing group

DOT pack group III
IMDG packing group III
ICAO packing group III

Environmental hazards

Environmentally Hazardous Substance

Special precautions for user

EmS F-A, S-F
EPO-TEK OG603

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

15. Regulatory information

US Federal Regulations
SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities
None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)
None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities
None of the ingredients are listed.

SARA 313 Emission Reporting
None of the ingredients are listed.

CAA Accidental Release Prevention
None of the ingredients are listed.

OSHA Highly Hazardous Chemicals
None of the ingredients are listed.

US State Regulations
California Proposition 65 Carcinogens and Reproductive Toxins
None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-I)
None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-II)
None of the ingredients are listed.

Massachusetts "Right To Know" List
None of the ingredients are listed.

Rhode Island "Right To Know" List
None of the ingredients are listed.

Minnesota "Right To Know" List
The following ingredients are listed:

Functionalyzed Acrylate

New Jersey "Right To Know" List
None of the ingredients are listed.

Pennsylvania "Right To Know" List
None of the ingredients are listed.

Inventories
EU - EINECS/ELINCS
Some of the ingredients are listed or exempt.
EPO-TEK OG603

Canada - DSL/NDSL
All the ingredients are listed or exempt.

US - TSCA
All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification
None of the ingredients are listed.

Australia - AICS
Some of the ingredients are listed or exempt.

Japan - MITI
Some of the ingredients are listed or exempt.

Korea - KECI
All the ingredients are listed or exempt.

China - IECSC
All the ingredients are listed or exempt.

Philippines - PICCS
Some of the ingredients are listed or exempt.

16. Other information

<table>
<thead>
<tr>
<th>Revision date</th>
<th>1/13/2016</th>
</tr>
</thead>
<tbody>
<tr>
<td>Revision</td>
<td>2</td>
</tr>
<tr>
<td>Supersedes date</td>
<td>3/14/2014</td>
</tr>
</tbody>
</table>

Hazard statements in full

H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H411 Toxic to aquatic life with long lasting effects.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.