

CV-2644 Part A

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date: 06/29/2023

Version: 2.0

SECTION 1: Identification

1.1. Product identifier

Product form : Mixture
Product name : CV-2644 Part A
Synonyms : Electrically Conductive Silicone Adhesive/Sealant

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : Use for RFI and EMI shielding in electronic and space applications. For professional use only.

1.3. Details of the supplier of the safety data sheet

NuSil Technology LLC
1050 Cindy Lane
Carpinteria, California 93013
USA
(805) 684-8780
ehs@nusil.com
www.nusil.com

1.4. Emergency telephone number

Emergency : 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and
number Maritime)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (GHS-US)

Not classified

2.2. Label elements

GHS-US labeling

No labeling applicable

2.3. Other hazards

No data available

2.4. Unknown acute toxicity (GHS-US)

No data available

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

Name	Product identifier	%	GHS-US classification
Nickel*	(CAS No) 7440-02-0	65 - 70	Combustible Dust Skin Sens. 1, H317 Carc. 2, H351 STOT RE 1, H372 Aquatic Chronic 3, H412
Silver	(CAS No) 7440-22-4	10 - 25	Not classified

*The Nickel component of this product is bound in a silicon matrix. The hazards usually associated with Nickel are not applicable to this product.

Full text of H-phrases: see section 16

CV-2644 Part A

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label if possible).
First-aid measures after inhalation	: Remove to fresh air and keep at rest in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.
First-aid measures after skin contact	: Rinse immediately with plenty of water. Obtain medical attention if irritation develops or persists.
First-aid measures after eye contact	: Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.
First-aid measures after ingestion	: Do NOT induce vomiting. Rinse mouth. Immediately call a POISON CENTER or doctor/physician.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries	: Not expected to present a significant hazard under anticipated conditions of normal use.
Symptoms/injuries after inhalation	: May cause respiratory irritation.
Symptoms/injuries after skin contact	: May cause skin irritation.
Symptoms/injuries after eye contact	: May cause eye irritation.
Symptoms/injuries after ingestion	: Ingestion is likely to be harmful or have adverse effects.
Chronic symptoms	: None expected under normal conditions of use.

4.3. Indication of any immediate medical attention and special treatment needed

If you feel unwell, seek medical advice (show the label where possible).

SECTION 5: Fire-Fighting measures

5.1. Extinguishing media

Suitable extinguishing media	: Use extinguishing media appropriate for surrounding fire.
Unsuitable extinguishing media	: Do not use a heavy water stream. Use of heavy stream of water may spread fire. Application of water stream to hot product may cause frothing and increase fire intensity.

5.2. Special hazards arising from the substance or mixture

Fire hazard	: Not considered flammable but may burn at high temperatures.
Explosion hazard	: Product is not explosive.
Reactivity	: Hazardous reactions will not occur under normal conditions.

5.3. Advice for firefighters

Precautionary measures fire	: Exercise caution when fighting any chemical fire.
Firefighting instructions	: Use water spray or fog for cooling exposed containers.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection.
Other information	: Refer to Section 9 for flammability properties.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Avoid all contact with skin, eyes, or clothing. Avoid breathing (vapor, mist, spray).
------------------	---

6.1.1. For non-emergency personnel

Protective equipment	: Use appropriate personal protection equipment (PPE).
Emergency procedures	: Evacuate unnecessary personnel.

CV-2644 Part A

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

6.1.2. For emergency responders

- Protective equipment : Equip cleanup crew with proper protection.
- Emergency procedures : Stop leak if safe to do so. Eliminate ignition sources. Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

- For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
- Methods for cleaning up : Clear up spills immediately and dispose of waste safely. Spills should be contained with mechanical barriers. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Hygiene measures : Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Comply with applicable regulations.
- Storage conditions : Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.
- Incompatible products : Strong acids. Strong bases. Strong oxidizers.

7.3. Specific end use(s)

Use for RFI and EMI shielding in electronic and space applications. For professional use only.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), NIOSH (REL), or OSHA (PEL).

Nickel (7440-02-0)		
USA ACGIH	ACGIH TWA (mg/m ³)	1.5 mg/m ³
USA OSHA	OSHA PEL (TWA) (mg/m ³)	1 mg/m ³
Silver (7440-22-4)		
USA ACGIH	ACGIH TWA (mg/m ³)	0.1 mg/m ³
USA OSHA	OSHA PEL (TWA) (mg/m ³)	0.01 mg/m ³

8.2. Exposure controls

- Appropriate engineering controls : Ensure adequate ventilation, especially in confined areas. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure all national/local regulations are observed.
- Personal protective equipment : Protective goggles. Gloves. Protective clothing.



- Materials for protective clothing : Chemically resistant materials and fabrics.
- Hand protection : Wear chemically resistant protective gloves.

CV-2644 Part A

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Eye protection	: Chemical goggles or safety glasses.
Skin and body protection	: Wear suitable protective clothing.
Respiratory protection	: Use a NIOSH-approved respirator or self-contained breathing apparatus whenever exposure may exceed established Occupational Exposure Limits.
Environmental exposure controls	: Do not allow the product to be released into the environment.
Consumer exposure controls	: Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Grey/Tan
Odor	: Odorless
Odor threshold	: No data available
pH	: No data available
Evaporation Rate	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: > 527 °F (275 °C)
Auto-ignition Temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Specific Gravity	: 3.1
Solubility	: No data available
Partition coefficient: n-octanol/water	: No data available
Viscosity	: No data available

9.2. Other information

VOC content	: < 1 %
-------------	---------

SECTION 10: Stability and reactivity

10.1. Reactivity

Hazardous reactions will not occur under normal conditions.

10.2. Chemical stability

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures. Ignition sources. Incompatible materials.

10.5. Incompatible materials

Strong acids, strong bases, strong oxidizers.

10.6. Hazardous decomposition products

Carbon oxides (CO, CO₂). Silicon oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity	: Not classified
----------------	------------------

CV-2644 Part A

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Silver (7440-22-4)	
LD50 oral rat	> 2000 mg/kg
Nickel (7440-02-0)	
LD50 oral rat	> 9000 mg/kg
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Nickel (7440-02-0)	
IARC group	2B
National Toxicology Program (NTP) Status	Reasonably anticipated to be Human Carcinogen.
OSHA Hazard Communication Carcinogen List	In OSHA Hazard Communication Carcinogen list.
Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: Not classified
Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: Not classified
Symptoms/injuries after inhalation	: May cause respiratory irritation.
Symptoms/injuries after skin contact	: May cause skin irritation.
Symptoms/injuries after eye contact	: May cause eye irritation.
Symptoms/injuries after ingestion	: Ingestion is likely to be harmful or have adverse effects.
Chronic symptoms	: None expected under normal conditions of use.

SECTION 12: Ecological information

12.1. Toxicity

Silver (7440-22-4)	
LC50 fish 1	0.00155 (0.00155 - 0.00293) mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])
EC50 Daphnia 1	0.00024 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
LC50 fish 2	0.0062 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [flow-through])
Nickel (7440-02-0)	
LC50 fish 1	100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio)
EC50 Daphnia 1	121.6 µg/l (Exposure time: 48h - Species: Ceriodaphnia dubia [static])
LC50 fish 2	15.3 mg/l
EC50 Daphnia 2	1 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
EC50 other aquatic organisms 2	0.174 (0.174 - 0.311) mg/l (Exposure time: 96 h - Species: Pseudokirchneriella subcapitata [static])

12.2. Persistence and degradability

CV-2644 Part A	
Persistence and degradability	Not established.

12.3. Bioaccumulative potential

CV-2644 Part A	
Bioaccumulative potential	Not established.

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other information : Avoid release to the environment.

CV-2644 Part A

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations : Dispose of waste material in accordance with all local, regional, national, and international regulations.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

In accordance with DOT / IMDG / IATA

14.1. UN number

Not applicable

14.2. UN proper shipping name

Not applicable

14.3. Additional information

Other information : No supplementary information available.

Transport by sea

No additional information available

Air transport

No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are listed or exempted from being listed on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

CV-2644 Part A	
SARA Section 311/312 Hazard Classes	Delayed (chronic) health hazard
Silver (7440-22-4)	
Subject to reporting requirements of United States SARA Section 313	
CERCLA RQ	1000 lb < 100 um CERCLA/SARA RQ CHANGE TITLE
SARA Section 313 - Emission Reporting	1.0 %
Nickel (7440-02-0)	
Subject to reporting requirements of United States SARA Section 313	
CERCLA RQ	100 lb (only applicable if particles are < 100 µm)
SARA Section 311/312 Hazard Classes	Immediate (acute) health hazard Delayed (chronic) health hazard
SARA Section 313 - Emission Reporting	0.1 %

15.2. US State regulations

Nickel (7440-02-0)	
U.S. - California - Proposition 65 - Carcinogens List	WARNING: This product contains chemicals known to the State of California to cause cancer.
Silver (7440-22-4)	
U.S. - California - Priority Toxic Pollutants - Freshwater Criteria	
U.S. - California - Priority Toxic Pollutants - Saltwater Criteria	
U.S. - California - SCAQMD - Toxic Air Contaminants With Proposed Risk Values	
U.S. - California - Toxic Air Contaminant List (AB 1807, AB 2728)	
U.S. - Colorado - Hazardous Wastes - Maximum Concentration for the Toxicity Characteristics	
U.S. - Colorado - Primary Drinking Water Regulations - Secondary Maximum Contaminant Levels (SMCLs)	

CV-2644 Part A

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

U.S. - Connecticut - Drinking Water Quality Standards - Groundwater Sources
U.S. - Connecticut - Drinking Water Quality Standards - Maximum Contaminant Levels
U.S. - Connecticut - Hazardous Air Pollutants - HLVs (30 min)
U.S. - Connecticut - Hazardous Air Pollutants - HLVs (8 hr)
U.S. - Connecticut - Water Quality Standards - Acute Freshwater Aquatic Life Criteria
U.S. - Connecticut - Water Quality Standards - Acute Saltwater Aquatic Life Criteria
U.S. - Connecticut - Water Quality Standards - Consumption of Organisms Only
U.S. - Connecticut - Water Quality Standards - Consumption of Water and Organisms
U.S. - Connecticut - Water Quality Standards - Health Designations
U.S. - Delaware - Pollutant Discharge Requirements - Reportable Quantities
U.S. - Florida - Drinking Water Standards - Secondary Maximum Contaminant Levels (SMCLs)
U.S. - Georgia - Drinking Water - Secondary Maximum Contaminant Levels (SMCLs)
U.S. - Idaho - Non-Carcinogenic Toxic Air Pollutants - Acceptable Ambient Concentrations
U.S. - Idaho - Non-Carcinogenic Toxic Air Pollutants - Emission Levels (ELs)
U.S. - Idaho - Occupational Exposure Limits - TWAs
U.S. - Louisiana - Reportable Quantity List for Pollutants
U.S. - Maryland - Surface Water Quality Standards - Acute Freshwater Aquatic Life
U.S. - Maryland - Surface Water Quality Standards - Acute Saltwater Aquatic Life Criteria
U.S. - Massachusetts - Drinking Water - Secondary Maximum Contaminant Levels (SMCLs)
U.S. - Massachusetts - Oil & Hazardous Material List - Groundwater Reportable Concentration - Reporting Category 1
U.S. - Massachusetts - Oil & Hazardous Material List - Groundwater Reportable Concentration - Reporting Category 2
U.S. - Massachusetts - Oil & Hazardous Material List - Reportable Quantity
U.S. - Massachusetts - Oil & Hazardous Material List - Soil Reportable Concentration - Reporting Category 1
U.S. - Massachusetts - Oil & Hazardous Material List - Soil Reportable Concentration - Reporting Category 2
RTK - U.S. - Massachusetts - Right To Know List
U.S. - Massachusetts - Toxics Use Reduction Act
U.S. - Michigan - Occupational Exposure Limits - TWAs
U.S. - Michigan - Polluting Materials List
U.S. - Minnesota - Chemicals of High Concern
U.S. - Minnesota - Groundwater Health Risk Limits
U.S. - Minnesota - Hazardous Substance List
U.S. - Minnesota - Permissible Exposure Limits - TWAs
U.S. - Missouri - Drinking Water - Secondary Maximum Contaminant Levels (SMCLs)
U.S. - Nebraska - Maximum Concentration of Contaminants for the Toxicity Characteristic
U.S. - Nevada - Drinking Water - Secondary Maximum Contaminant Levels (SMCLs)
U.S. - New Hampshire - Drinking Water - Secondary Maximum Contaminant Levels (SMCLs)
U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - 24-Hour
U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - Annual
U.S. - New Jersey - Discharge Prevention - List of Hazardous Substances
U.S. - New Jersey - Environmental Hazardous Substances List
RTK - U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - New Jersey - Secondary Drinking Water Standards - Recommended Upper Limits (RULs)
U.S. - New Jersey - Special Health Hazards Substances List
U.S. - New Jersey - Water Quality - Ground Water Quality Criteria
U.S. - New Jersey - Water Quality - Practical Quantitation Levels (PQLs)
U.S. - New Mexico - Water Quality - Standards for Ground Water of 10,000 mg/L TDS Concentration or Less
U.S. - New York - Occupational Exposure Limits - TWAs
U.S. - New York - Reporting of Releases Part 597 - List of Hazardous Substances
U.S. - North Dakota - Air Pollutants - Guideline Concentrations - 8-Hour
U.S. - North Dakota - Hazardous Wastes - Maximum Concentration for the Toxicity Characteristic
U.S. - North Dakota - Water Quality Standards - Aquatic Life Acute Value for Classes I, IA, II, III
U.S. - Oregon - Permissible Exposure Limits - TWAs
U.S. - California - Safer Consumer Products - Initial List of Candidate Chemicals and Chemical Groups
U.S. - Pennsylvania - Drinking Water - Secondary Maximum Contaminant Levels (SMCLs)
RTK - U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List

CV-2644 Part A

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

RTK - U.S. - Pennsylvania - RTK (Right to Know) List
U.S. - Rhode Island - Water Quality Standards - Acute Freshwater Aquatic Life Criteria
U.S. - Rhode Island - Water Quality Standards - Acute Saltwater Aquatic Life Criteria
U.S. - South Carolina - Secondary Maximum Contaminant Levels (SMCLs)
U.S. - Tennessee - Occupational Exposure Limits - TWAs
U.S. - Texas - Drinking Water Standards - Secondary Constituent Levels (SCLs)
U.S. - Texas - Effects Screening Levels - Long Term
U.S. - Texas - Effects Screening Levels - Short Term
U.S. - Utah - Drinking Water - Secondary Maximum Contaminant Levels (SMCLs)
U.S. - Vermont - Hazardous Waste - Hazardous Constituents
U.S. - Vermont - Hazardous Waste - Maximum Contaminant Concentration for Toxicity
U.S. - Vermont - Permissible Exposure Limits - TWAs
U.S. - Virginia - Water Quality Standards - Acute Freshwater Aquatic Life
U.S. - Virginia - Water Quality Standards - Acute Saltwater Aquatic Life
U.S. - Washington - Dangerous Waste - Dangerous Waste Constituents List
U.S. - Washington - Permissible Exposure Limits - STELs
U.S. - Washington - Permissible Exposure Limits - TWAs
U.S. - Alaska - Water Quality Standards - Acute Aquatic Life Criteria for Fresh Water
U.S. - Alaska - Water Quality Standards - Acute Aquatic Life Criteria for Marine Water
U.S. - Arkansas - Surface Water Quality Standards - Acute Aquatic Life Criteria

Nickel (7440-02-0)

U.S. - California - Priority Toxic Pollutants - Freshwater Criteria
U.S. - California - Priority Toxic Pollutants - Human Health Criteria
U.S. - California - Priority Toxic Pollutants - Saltwater Criteria
U.S. - California - SCAQMD - Toxic Air Contaminants - Carcinogens
U.S. - California - SCAQMD - Toxic Air Contaminants - Non-Cancer Acute
U.S. - California - SCAQMD - Toxic Air Contaminants - Non-Cancer Chronic
U.S. - California - SDAPCD - Toxic Air Contaminants - Carcinogenic Impacts Must Be Calculated
U.S. - California - Toxic Air Contaminant List (AB 1807, AB 2728)
U.S. - Connecticut - Drinking Water Quality Standards - Maximum Contaminant Levels
U.S. - Connecticut - Hazardous Air Pollutants - HLVs (30 min)
U.S. - Connecticut - Hazardous Air Pollutants - HLVs (8 hr)
U.S. - Connecticut - Water Quality Standards - Acute Freshwater Aquatic Life Criteria
U.S. - Connecticut - Water Quality Standards - Acute Saltwater Aquatic Life Criteria
U.S. - Connecticut - Water Quality Standards - Chronic Freshwater Aquatic Life Criteria
U.S. - Connecticut - Water Quality Standards - Chronic Saltwater Aquatic Life Criteria
U.S. - Connecticut - Water Quality Standards - Consumption of Organisms Only
U.S. - Connecticut - Water Quality Standards - Consumption of Water and Organisms
U.S. - Connecticut - Water Quality Standards - Health Designations
U.S. - Delaware - Pollutant Discharge Requirements - Reportable Quantities
U.S. - Florida - Drinking Water Standards - Inorganic Contaminants - Maximum Contaminant Levels (MCLs)
U.S. - Georgia - Drinking Water - Maximum Contaminant Levels (MCLs)
U.S. - Idaho - Carcinogenic Toxic Air Pollutants - Acceptable Ambient Concentrations
U.S. - Idaho - Carcinogenic Toxic Air Pollutants - Emission Levels (ELs)
U.S. - Idaho - Occupational Exposure Limits - TWAs
U.S. - Illinois - Toxic Air Contaminant Carcinogens
U.S. - Illinois - Toxic Air Contaminants
U.S. - Louisiana - Reportable Quantity List for Pollutants
U.S. - Maine - Air Pollutants - Hazardous Air Pollutants
U.S. - Maine - Chemicals of High Concern
U.S. - Maryland - Surface Water Quality Standards - Acute Freshwater Aquatic Life
U.S. - Maryland - Surface Water Quality Standards - Acute Saltwater Aquatic Life Criteria
U.S. - Maryland - Surface Water Quality Standards - Chronic Freshwater Aquatic Life
U.S. - Maryland - Surface Water Quality Standards - Chronic Saltwater Aquatic Life Criteria
U.S. - Maryland - Surface Water Quality Standards - Consumption of Organisms Only
U.S. - Maryland - Surface Water Quality Standards - Consumption of Water and Organisms
U.S. - Massachusetts - Allowable Ambient Limits (AALs)

CV-2644 Part A

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

U.S. - Massachusetts - Allowable Threshold Concentrations (ATCs)
U.S. - Massachusetts - Drinking Water Guidelines
U.S. - Massachusetts - Oil & Hazardous Material List - Groundwater Reportable Concentration - Reporting Category 1
U.S. - Massachusetts - Oil & Hazardous Material List - Groundwater Reportable Concentration - Reporting Category 2
U.S. - Massachusetts - Oil & Hazardous Material List - Reportable Quantity
U.S. - Massachusetts - Oil & Hazardous Material List - Soil Reportable Concentration - Reporting Category 1
U.S. - Massachusetts - Oil & Hazardous Material List - Soil Reportable Concentration - Reporting Category 2
RTK - U.S. - Massachusetts - Right To Know List
U.S. - Massachusetts - Threshold Effects Exposure Limits (TEELs)
U.S. - Massachusetts - Toxics Use Reduction Act
U.S. - Michigan - Occupational Exposure Limits - TWAs
U.S. - Michigan - Polluting Materials List
U.S. - Minnesota - Chemicals of High Concern
U.S. - Minnesota - Hazardous Substance List
U.S. - Minnesota - Permissible Exposure Limits - TWAs
U.S. - Nebraska - Drinking Water - Maximum Contaminant Levels (MCLs)
U.S. - New Hampshire - Prohibited Volatile Organic Compounds
U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - 24-Hour
U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - Annual
U.S. - New Jersey - Discharge Prevention - List of Hazardous Substances
U.S. - New Jersey - Environmental Hazardous Substances List
RTK - U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - New Jersey - Special Health Hazards Substances List
U.S. - New Mexico - Water Quality - Standards for Ground Water of 10,000 mg/L TDS Concentration or Less
U.S. - New York - Priority Chemical Avoidance List
U.S. - New York - Reporting of Releases Part 597 - List of Hazardous Substances
U.S. - North Carolina - Control of Toxic Air Pollutants
U.S. - North Dakota - Air Pollutants - Guideline Concentrations - 8-Hour
U.S. - North Dakota - Water Quality Standards - Aquatic Life Acute Value for Classes I, IA, II, III
U.S. - North Dakota - Water Quality Standards - Aquatic Life Chronic Value for Classes I, IA, II, III
U.S. - North Dakota - Water Quality Standards - Human Health Value for Class III
U.S. - North Dakota - Water Quality Standards - Human Health Value for Classes I, IA, II
U.S. - Oregon - Permissible Exposure Limits - TWAs
U.S. - California - Safer Consumer Products - Initial List of Candidate Chemicals and Chemical Groups
U.S. - Pennsylvania - Beneficial Use of Sewage Sludge by Land Application - Pollutant Ceiling Limits
RTK - U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List
RTK - U.S. - Pennsylvania - RTK (Right to Know) - Special Hazardous Substances
RTK - U.S. - Pennsylvania - RTK (Right to Know) List
U.S. - Rhode Island - Air Toxics - Acceptable Ambient Levels - 1-Hour
U.S. - Rhode Island - Air Toxics - Acceptable Ambient Levels - 24-Hour
U.S. - Rhode Island - Air Toxics - Acceptable Ambient Levels - Annual
U.S. - Rhode Island - Water Quality Standards - Acute Freshwater Aquatic Life Criteria
U.S. - Rhode Island - Water Quality Standards - Acute Saltwater Aquatic Life Criteria
U.S. - Rhode Island - Water Quality Standards - Chronic Freshwater Aquatic Life Criteria
U.S. - Rhode Island - Water Quality Standards - Chronic Saltwater Aquatic Life Criteria
U.S. - Rhode Island - Water Quality Standards - Human Health Criteria for Consumption of Aquatic Organisms Only
U.S. - Rhode Island - Water Quality Standards - Human Health Criteria for Consumption of Water and Aquatic Organisms
U.S. - South Carolina - Toxic Air Pollutants - Maximum Allowable Concentrations
U.S. - South Carolina - Toxic Air Pollutants - Pollutant Categories
U.S. - Tennessee - Occupational Exposure Limits - TWAs
U.S. - Texas - Effects Screening Levels - Long Term
U.S. - Texas - Effects Screening Levels - Short Term
U.S. - Utah - Drinking Water - Maximum Contaminant Levels (MCLs)

CV-2644 Part A

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

U.S. - Vermont - Hazardous Waste - Hazardous Constituents
U.S. - Vermont - Permissible Exposure Limits - TWAs
U.S. - Virginia - Water Quality Standards - Acute Freshwater Aquatic Life
U.S. - Virginia - Water Quality Standards - Acute Saltwater Aquatic Life
U.S. - Virginia - Water Quality Standards - Chronic Freshwater Aquatic Life
U.S. - Virginia - Water Quality Standards - Chronic Saltwater Aquatic Life
U.S. - Virginia - Water Quality Standards - Public Water Supply Effluent Limits
U.S. - Virginia - Water Quality Standards - Surface Waters Not Used for the Public Water Supply Effluent Limits
U.S. - Washington - Dangerous Waste - Dangerous Waste Constituents List
U.S. - Washington - Permissible Exposure Limits - STELs
U.S. - Washington - Permissible Exposure Limits - TWAs
U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights 25 Feet to Less Than 40 Feet
U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights 40 Feet to Less Than 75 Feet
U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights 75 Feet or Greater
U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights Less Than 25 Feet
U.S. - Alaska - Water Quality Standards - Acute Aquatic Life Criteria for Fresh Water
U.S. - Alaska - Water Quality Standards - Chronic Aquatic Life Criteria for Fresh Water
U.S. - Alaska - Water Quality Standards - Acute Aquatic Life Criteria for Marine Water
U.S. - Alaska - Water Quality Standards - Chronic Aquatic Life Criteria for Marine Water
U.S. - Arkansas - Surface Water Quality Standards - Chronic Aquatic Life Criteria
U.S. - Arkansas - Surface Water Quality Standards - Acute Aquatic Life Criteria

SECTION 16: Other information, including date of preparation or last revision

Revision date : 02/16/2016
Other information : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

Full text of H-phrases: see section 16:

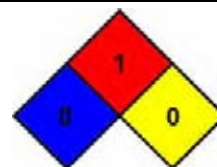
Aquatic Chronic 3	Hazardous to the aquatic environment - Chronic Hazard Category 3
Carc. 2	Carcinogenicity Category 2
Skin Sens. 1	Skin sensitization Category 1
STOT RE 1	Specific target organ toxicity (repeated exposure) Category 1
H317	May cause an allergic skin reaction
H351	Suspected of causing cancer
H372	Causes damage to organs through prolonged or repeated exposure
H412	Harmful to aquatic life with long lasting effects

NFPA health hazard

0 - Exposure under fire conditions would offer no hazard beyond that of ordinary combustible materials.

NFPA fire hazard

1 - Must be preheated before ignition can occur.



CV-2644 Part A

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

NFPA reactivity

0 - Normally stable, even under fire exposure conditions, and are not reactive with water.

We believe that the information contained herein is current as of the date of this Safety Data Sheet, and is offered in good faith. Since the use of this information and of these opinions and the conditions of the use of the product are not within the control of NuSil Technology, it is the user's obligation to determine the conditions of safe use of the product.

Nusil US GHS SDS

CV-2644 Part B

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Version: 3.0

SECTION 1: Identification

1.1. Product identifier

Product form : Mixture
Product name : CV-2644 Part B
Synonyms : Electrically Conductive Silicone Adhesive/Sealant

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : Use for RFI and EMI shielding in electrical and space applications. For professional use only.

1.3. Details of the supplier of the safety data sheet

NuSil Technology LLC
1050 Cindy Lane
Carpinteria, California 93013
USA
(805) 684-8780
ehs@nusil.com
www.nusil.com

1.4. Emergency telephone number

Emergency : 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and
number Maritime)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (GHS-US)

Not classified

2.2. Label elements

GHS-US labeling

No labeling applicable

2.3. Other hazards

No data available

2.4. Unknown acute toxicity (GHS-US)

No data available

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

Within the meaning of the OSHA Hazard Communication Standard [29 CFR 1910.1200]: this mixture is not considered a hazard when used in a manner which is consistent with the labeled directions.

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label if possible).

CV-2644 Part B

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

First-aid measures after inhalation	: Remove to fresh air and keep at rest in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.
First-aid measures after skin contact	: Rinse immediately with plenty of water. Obtain medical attention if irritation develops or persists.
First-aid measures after eye contact	: Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.
First-aid measures after ingestion	: Do NOT induce vomiting. Rinse mouth. Immediately call a POISON CENTER or doctor/physician.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries	: Not expected to present a significant hazard under anticipated conditions of normal use.
Symptoms/injuries after inhalation	: May cause respiratory irritation.
Symptoms/injuries after skin contact	: May cause skin irritation.
Symptoms/injuries after eye contact	: May cause eye irritation.
Symptoms/injuries after ingestion	: Ingestion is likely to be harmful or have adverse effects.
Chronic symptoms	: None expected under normal conditions of use.

4.3. Indication of any immediate medical attention and special treatment needed

If you feel unwell, seek medical advice (show the label where possible).

SECTION 5: Fire-Fighting measures

5.1. Extinguishing media

Suitable extinguishing media	: Use extinguishing media appropriate for surrounding fire.
Unsuitable extinguishing media	: Do not use a heavy water stream. Use of heavy stream of water may spread fire. Application of water stream to hot product may cause frothing and increase fire intensity.

5.2. Special hazards arising from the substance or mixture

Fire hazard	: Not considered flammable but may burn at high temperatures.
Explosion hazard	: Product is not explosive.
Reactivity	: Hazardous reactions will not occur under normal conditions.

5.3. Advice for firefighters

Precautionary measures fire	: Exercise caution when fighting any chemical fire.
Firefighting instructions	: Use water spray or fog for cooling exposed containers.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection.
Other information	: Refer to Section 9 for flammability properties.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Avoid all contact with skin, eyes, or clothing. Avoid breathing (vapor, mist, spray).
------------------	---

6.1.1. For non-emergency personnel

Protective equipment	: Use appropriate personal protection equipment (PPE).
Emergency procedures	: Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment	: Equip cleanup crew with proper protection.
Emergency procedures	: Stop leak if safe to do so. Eliminate ignition sources. Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

CV-2644 Part B

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

6.3. Methods and material for containment and cleaning up

- For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
- Methods for cleaning up : Clear up spills immediately and dispose of waste safely. Spills should be contained with mechanical barriers. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Hygiene measures : Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Comply with applicable regulations.
- Storage conditions : Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.
- Incompatible products : Strong acids. Strong bases. Strong oxidizers.

7.3. Specific end use(s)

Use for RFI and EMI shielding in electrical and space applications. For professional use only.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), or OSHA (PEL).

8.2. Exposure controls

- Appropriate engineering controls : Ensure adequate ventilation, especially in confined areas. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure all national/local regulations are observed.
- Personal protective equipment : Protective goggles. Gloves. Protective clothing.



- Materials for protective clothing : Chemically resistant materials and fabrics.
- Hand protection : Wear chemically resistant protective gloves.
- Eye protection : Chemical goggles or safety glasses.
- Skin and body protection : Wear suitable protective clothing.
- Respiratory protection : Use a NIOSH-approved respirator or self-contained breathing apparatus whenever exposure may exceed established Occupational Exposure Limits.
- Environmental exposure controls : Do not allow the product to be released into the environment.
- Consumer exposure controls : Do not eat, drink or smoke during use.

CV-2644 Part B

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Translucent
Odor	: Odorless
Odor threshold	: No data available
pH	: No data available
Evaporation Rate	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: > 527 °F (275 °C)
Auto-ignition Temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Specific Gravity	: 0.97
Solubility	: No data available
Partition coefficient: n-octanol/water	: No data available
Viscosity	: No data available

9.2. Other information

VOC content : < 1 %

SECTION 10: Stability and reactivity

10.1. Reactivity

Hazardous reactions will not occur under normal conditions.

10.2. Chemical stability

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures. Ignition sources. Incompatible materials.

10.5. Incompatible materials

Strong acids, strong bases, strong oxidizers.

10.6. Hazardous decomposition products

Carbon oxides (CO, CO₂). Silicon oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: Not classified

CV-2644 Part B

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: Not classified
Symptoms/injuries after inhalation	: May cause respiratory irritation.
Symptoms/injuries after skin contact	: May cause skin irritation.
Symptoms/injuries after eye contact	: May cause eye irritation.
Symptoms/injuries after ingestion	: Ingestion is likely to be harmful or have adverse effects.
Chronic symptoms	: None expected under normal conditions of use.

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other information : Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations : Dispose of waste material in accordance with all local, regional, national, and international regulations.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

In accordance with DOT / IMDG / IATA

14.1. UN number

Not applicable

14.2. UN proper shipping name

Not applicable

14.3. Additional information

Other information : No supplementary information available.

Transport by sea

No additional information available

Air transport

No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are listed or exempted from being listed on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

15.2. US State regulations

CV-2644 Part B

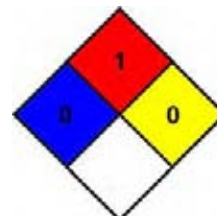
Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

No additional information available

SECTION 16: Other information, including date of preparation or last revision

Revision date	: 06/29/2023
Other information	: This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.
NFPA health hazard	0 - Exposure under fire conditions would offer no hazard beyond that of ordinary combustible materials.
NFPA fire hazard	1 - Must be preheated before ignition can occur.
NFPA reactivity	0 - Normally stable, even under fire exposure conditions, and are not reactive with water.



We believe that the information contained herein is current as of the date of this Safety Data Sheet, and is offered in good faith. Since the use of this information and of these opinions and the conditions of the use of the product are not within the control of NuSil Technology, it is the user's obligation to determine the conditions of safe use of the product.

Nusil US GHS SDS